

FIG. 3

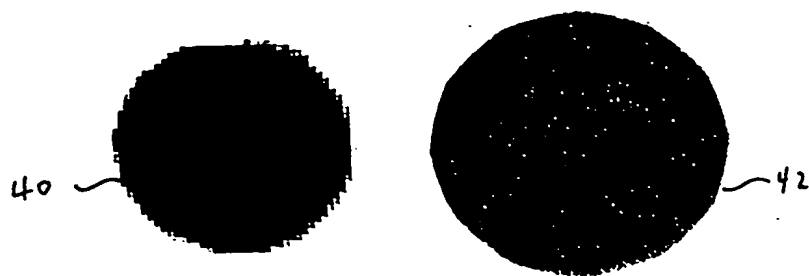


FIG. 4A

FIG. 4B

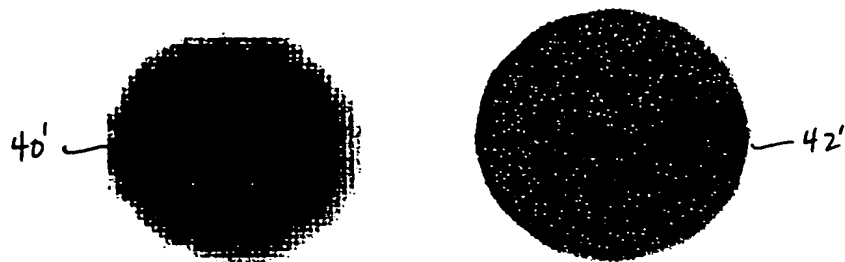


FIG. 5A

FIG. 5B

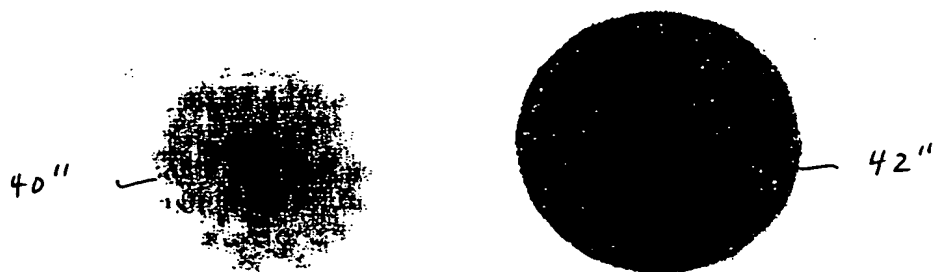


FIG. 6A

FIG. 6B

Diameter set (mm)	Profilometer (mm)	up/down: best fit (mm)	up/up: best fit (mm)	Difference: u/u - u/d (mm)	Difference: profil - u/d (mm)
0.65	0.59	0.58	0.59	0.01	0.01
1.00	0.89	0.85	0.85	0.00	0.04
2.00	1.98	1.96	1.95	-0.01	0.02
3.00	2.92	2.98	3.02	0.04	0.06
4.00	3.98	3.98	3.95	-0.03	0.00
5.00	4.90	4.92	4.91	-0.01	0.02
6.00	5.87	5.87	5.77	-0.10	0.00

FIG. 7

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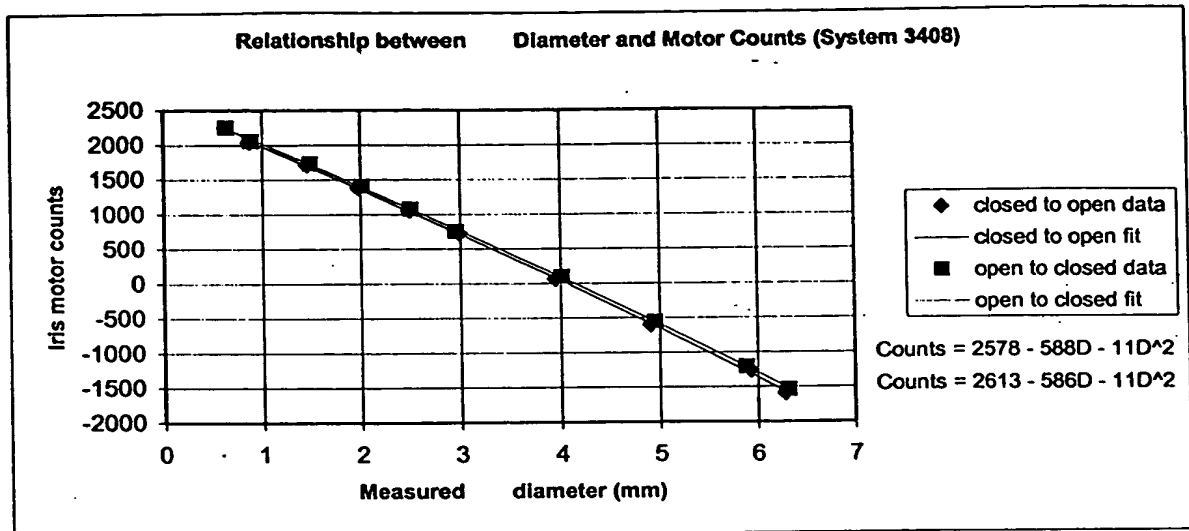


FIG. 8A

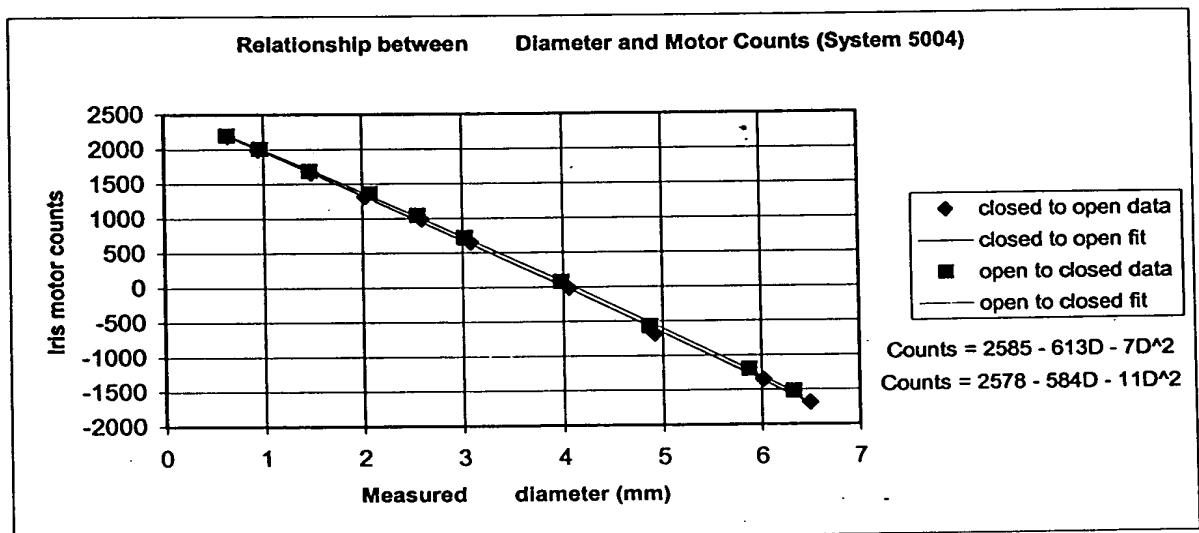


FIG. 8B

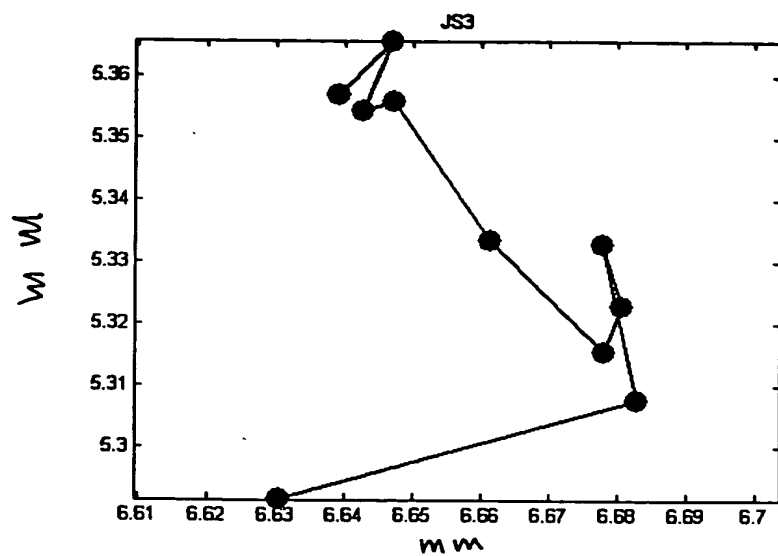


FIG. 8C

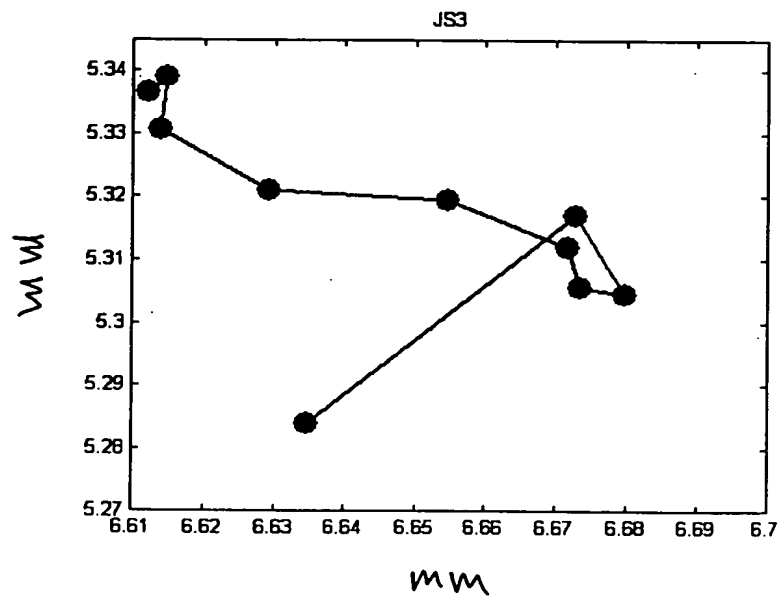


FIG. 8D

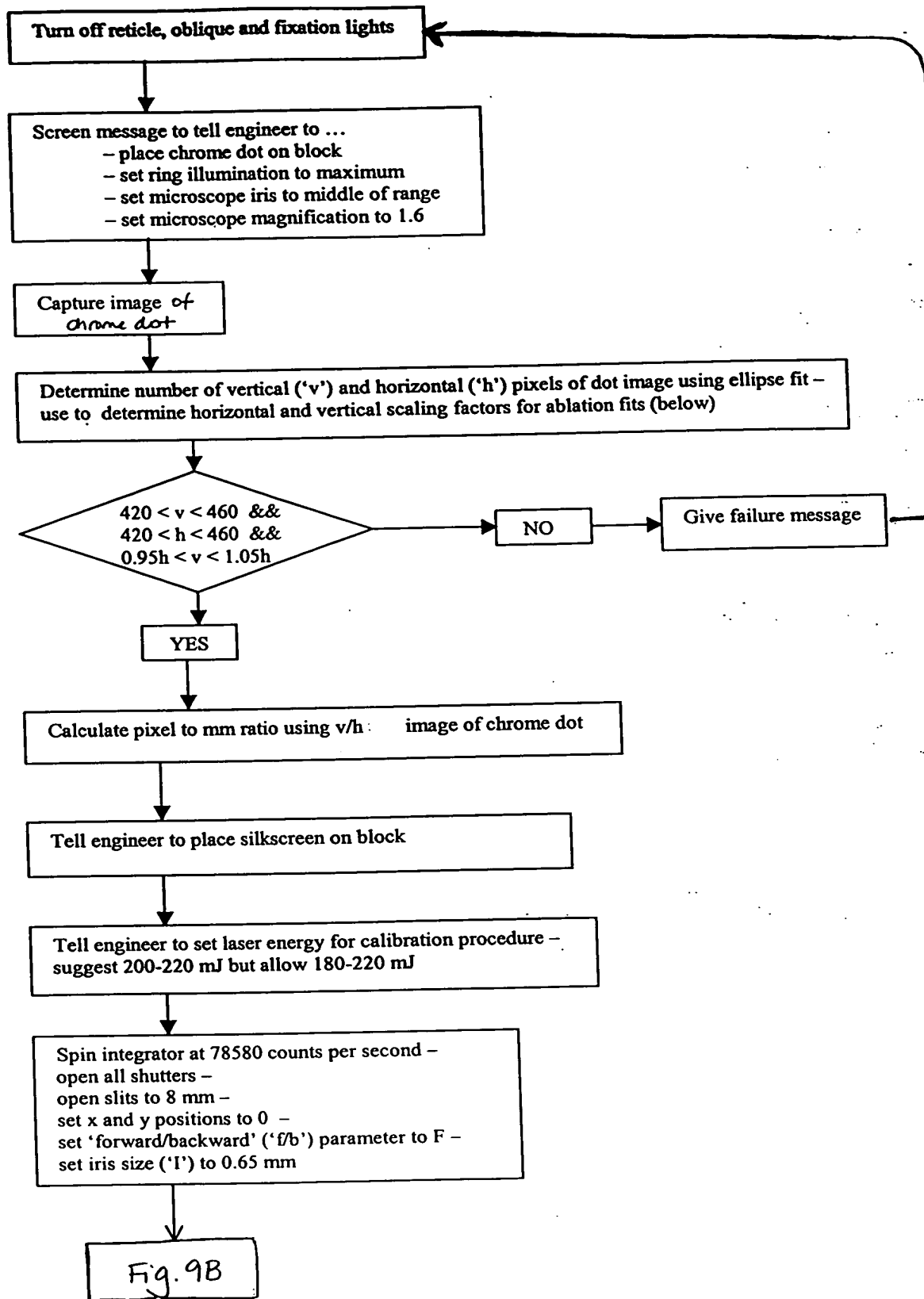
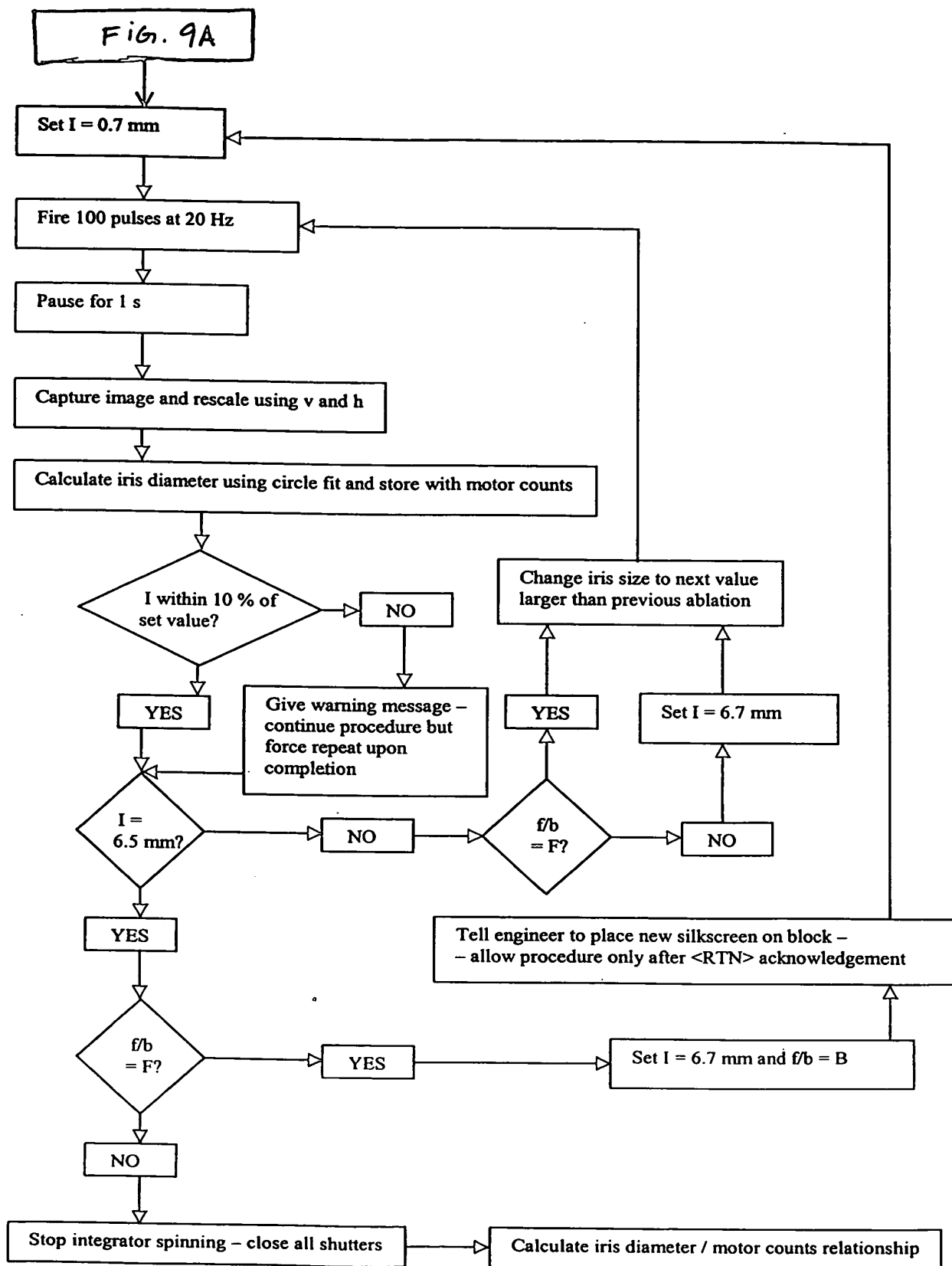


FIG. 9A



**FIG. 9B**